

	Document Number	Document Description	Revision	Rev. Date
	HR-JD-PRESS BRAKE	Job Description for Press Brake Set Up/Operator	B	11/29/2015



6100 Emmanuel Drive, SW • Atlanta, Georgia 30336
404-699-2882 • (800)-333-0516
Fax - (404) 699-2902
www.phoenixstamping.com

Title: Press Brake Set Up/Operator

Reports to: Area Supervisor

Job Purpose: Ultimately responsible for set up and operation of Press Brake machines.

Key Responsibilities and Accountabilities:

- Analyze engineering drawings, specifications, work instructions, and other quality documents to plan layout and forming operations and determine bend sequences
- Use fixtures to set up parts for press brake operation
- Operate press brake for forming operations
- Adjust machine settings per part specifications and troubleshoot machine setting issues
- Examine work pieces for defects and measure work pieces with fixtures, gauges, and measuring tools to ensure conformance with specifications
- Maintain tolerances determined by part specifications
- Ability to perform preventative maintenance and maintain the area's 5S standards
- Recognize, set up, and operate hand and power tools
- Must be able to lift up to 50lbs
- Perform other duties as required or assigned by supervisor
- Follow all OSHA and internal safety standards

Qualifications:

- Experience in a fast-paced manufacturing environment preferred
- Experience setting up and operating press brakes preferred
- Willingness to rotate through multiple manufacturing operations
- Ability to perform standard shop computations (math)
- Ability to read schematics (blue prints) and engineering drawings
- Ability to read, understand, follow and enforce safety procedures
- Ability to follow administrative/procedural policies as well as work within a team environment

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